



# FABRICATION OF SPHERICAL NANOCRYSTALLINE $\text{MnCo}_2\text{O}_4$ VIA SOL- GEL CITRATE ROUTE FOR SUPERCAPACITOR APPLICATION

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## Abstract

Herein present paper, the sol-gel citrate route for synthesis of crystalline  $\text{MnCo}_2\text{O}_4$  nanosphers is reported. The as-synthesized nanocrystalline  $\text{MnCo}_2\text{O}_4$  were characterized by means of X-ray diffraction (XRD), Field emission scanning electron microscopy (FE-SEM), Fourier transform infrared spectroscopy (FTIR) and Brunauer–Emmett–Teller (BET). The XRD analysis reveals the nanocrystalline nature of as-prepared  $\text{MnCo}_2\text{O}_4$  nanocrystals. Electrochemical properties of nanocrystalline  $\text{MnCo}_2\text{O}_4$  have been studied by cyclic voltammetry, Galvanostatic charge–discharge and electrochemical impedance spectroscopy, which showed the maximum specific capacitance of  $42.5 \text{ F g}^{-1}$  at current density  $0.1 \text{ mAcm}^{-2}$ . The synthesis method used in this study is promising for producing the nanocrystalline material for high performance supercapacitor electrode.

**Keywords:** Nanocrystalline, capacitor, capacitance.

## I. INTRODUCTION

To meet the recent and future challenges in the modern society, the flexible, wearable, lightweight and low cost energy storage system has a very intense demand [1]. In this regards, the world has an ample expectation from the scientific community for finding new energy storage system that fulfils these requirements. Recently, supercapacitor or electrochemical capacitor (EC) is the emerging energy storage

systems are currently having intense demands. Supercapacitor is going to overcome the recent commercial energy storage like conventional capacitor and lead acid battery. Supercapacitor has many attractive features such as high power density, high energy density, lightweight, fast charging–discharging rate, a good shelf life, secure operation and long life span etc. [ii,iii]. The supercapacitor is used in various applications such as hybrid vehicles, military services and power backup, portable electronics like laptops, mobile phones, wrist watches, wearable devises, roll-up displays electronic papers, etc.[iv,v].

An electrode plays a very important role in the supercapacitor. Depending upon the electrode material used, the supercapacitors are divided into two categories: electrochemical double layer supercapacitor (EDLCs) and pseudocapacitor [vi]. In (EDLCs), the electrode material have been used as SWNT [vii], MWNT [viii], reduced graphine oxide [ix], porous carbon [x], etc., and the specific capacitance arises from the non-Faradaic charge storage mechanism between electrode and electrolyte interface. In pseudocapacitor, the electrode materials that have been used as electrode are transition metal oxides, and the specific capacitance arises from Faradaic reaction at the electrode interface [xi].

The transition metal oxides such as  $\text{RuO}_2$ ,  $\text{Fe}_3\text{O}_4$ ,  $\text{Co}_3\text{O}_4$ ,  $\text{MnO}_2$ ,  $\text{Mn}_3\text{O}_4$ ,  $\text{CeO}_2$ ,  $\text{Fe}_2\text{O}_3$  etc., and the ternary metal such as  $\text{MnCo}_2\text{O}_4$ ,  $\text{NiCo}_2\text{O}_4$ ,  $\text{ZnFe}_2\text{O}_4$ ,  $\text{ZnCo}_2\text{O}_4$ ,  $\text{CoFe}_2\text{O}_4$ ,

CuFe<sub>2</sub>O<sub>4</sub> and NiFe<sub>2</sub>O<sub>4</sub> etc., has been widely studied and employed as promising electrode material for pseudocapacitors [xii].

Among these ternary metal oxides, the MnCo<sub>2</sub>O<sub>4</sub> is the most explored potential candidate in view point of electrode material for supercapacitor owing to its excellent electrochemical properties, natural abundance, cost effectiveness and environmentally compatible nature. In this context several researchers have reported the remarkable results. Sun *et al.* [xiii] have reported the hydrothermally synthesized MnCo<sub>2</sub>O<sub>4</sub>/C electrode material for water splitting and all state solid supercapacitor application with high specific capacitance of 846 mFcm<sup>-2</sup> at current density 20 μA cm<sup>-2</sup>.

Further, Yaun *et al.* [xiv] have reported the one step hydrothermal route synthesis of MnCo<sub>2</sub>O<sub>4</sub>/reduced graphene oxide nanocomposites for supercapacitor with specific capacitance 334 Fg<sup>-1</sup> at current density 1 Ag<sup>-1</sup>. Sahoo *et al.* [xv] have reported the one-step electrodeposition approach for the synthesis of MnCo<sub>2</sub>O<sub>4</sub> and reported the specific capacitance of 290 Fg<sup>-1</sup> at scan rate 1 mVs<sup>-1</sup>.

In the present report, we have synthesized the MnCo<sub>2</sub>O<sub>4</sub> via sol-gel citrate method. The synthesized material was characterized using XRD, FE-SEM, FTIR, UV-visible spectroscopy, BET-BJH etc. The electrochemical investigations for supercapacitor application of fabricated MnCo<sub>2</sub>O<sub>4</sub> electrode was carried out using cyclic voltammetry, galvanostatic charge discharge and impedance spectroscopy.

## II. EXPERIMENTAL

### A. MATERIALS AND METHOD

All reagents including KMnO<sub>4</sub>, Co(NO<sub>3</sub>)<sub>6</sub>H<sub>2</sub>O and citric acid (C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>) were used as starting material and purchased from Qualigen Sd. fine chemicals Ltd. India. The chemical reagents were of analytical grade and used as received.

### B. Synthesis of crystalline MnCo<sub>2</sub>O<sub>4</sub> nanosphere

Synthesis of nanocrystalline MnCo<sub>2</sub>O<sub>4</sub> was carried out by sol-gel citrate method. Initially, the stoichiometric amount of KMnO<sub>4</sub> and Co(NO<sub>3</sub>)<sub>6</sub>H<sub>2</sub>O with the molar ratio 1:2 were dissolved in methanol. This solution was stirred for 1 hr using a magnetic stirrer followed by vigorous stirring at 80°C on

the hot plate for 3 hrs, which results in highly viscous homogenous thick gel. This gel was further transferred to a pressure bomb. The pressure bomb was sealed and heated up to 120°C for 12h and subsequently cooled to room temperature. The obtained dried samples were further ground and calcined at 550°C up to 6 h using alumina crucible in furnace.

### C. FABRICATION OF ELECTRODE

The nanocrystalline MnCo<sub>2</sub>O<sub>4</sub> material was loaded on stainless steel substrate following the standard protocol used for supercapacitor measurement [xvi,xvii]. For this, the 75 weight % of active material, 15 weight % acetylene black as a conductive additive and 10 weight % Poly vinylidene fluoride (PVDF) as a binder were mixed and ground in mortar to have a homogenous mixture. This mixture was further dispersed in a dimethyl formamide (DMF) to form slurry. This slurry was coated on stainless steel (SS) substrate using doctor blade and dried at 60°C. The electrochemical studies such as cyclic voltammetry, galvanostatic charge discharge and impedance spectroscopy were performed using the CHI 6002C and CHI 604E electrochemical workstation forming an electrochemical cell comprising fabricated electrode as working electrode, platinum as counter electrode and Ag/AgCl as a reference electrode in 1 M Na<sub>2</sub>SO<sub>4</sub> electrolyte.

### D. CHARACTERIZATION

The structural properties and phase identification of the samples was done by Philips X-ray diffractometer (XRD) with filtered Cu-K<sub>α</sub> radiation of wavelength λ = 0.1541874 nm. The morphology was determined by Field emission scanning electron microscopy (FE-SEM) (Model: JSM 6701F, JEOL, Japan). The Fourier transform infrared (FTIR) spectra were recorded using Bruker vertex 70 FTIR spectrometer. The UV-Visible investigation of the material was carried out by using Perkin-Elmer Lambda 750, USA.

## III. RESULT AND DISCUSSIONS

### A. XRD analysis

To understand the lattice parameter and average crystallite size of the as-synthesized MnCo<sub>2</sub>O<sub>4</sub> samples, the X-ray diffraction (XRD) analysis was carried out. Fig. 1 shows the typical XRD pattern of as-synthesized MnCo<sub>2</sub>O<sub>4</sub>. From the XRD pattern, the sharp peaks appearing at two theta values 31°, 36.95°, 44.44°, 52.07°, 58.18°, 64.52°, 66.9° and 76.85°

can be assigned to (222), (311), (400), (422), (511), (440), (531) and (533) respectively, and are in well agreement to those of spinel fcc structure with space group  $Fd\bar{3}m$ , (227), [JCPDF 23-1237] [xviii,xix]. Further, no impurity peaks were found in the XRD pattern which indicates the formation of well crystalline  $MnCo_2O_4$ . The average crystallite size  $D$  was calculated using the Deby-Scherrer formula [xx] equation (1), where  $\lambda$  is the characteristic wavelength of Cu-K $\alpha$  radiation,  $\beta$  is the full width half maxima of the diffraction line at half the maximum intensity and  $\theta$  is the Bragg diffraction angle. The average crystalline size for the  $MnCo_2O_4$  was found to be 32 nm.

$$D = \frac{0.9\lambda}{\beta \times \cos \theta} \quad (1)$$

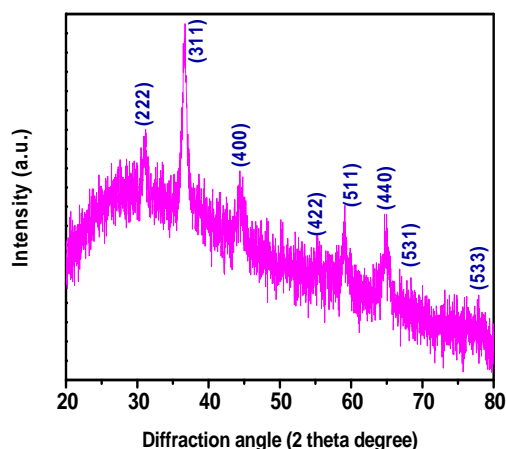


Fig. 1: XRD pattern of nanocrystalline  $MnCo_2O_4$

### B. FE-SEM analysis

The morphology of as-synthesized nanocrystalline  $MnCo_2O_4$  was studied by FE-SEM analysis and the results are shown in Fig. 2. (a) and (b). From high magnification FESEM images (Fig 2(a)-(b)), it can be seen that the as-synthesized product consists of nearly spherical morphology. The nanospheres are formed in large numbers and are separated from each other. The average size of the nanospheres ranges from 29-42 nm which are in close agreement with those of XRD results.

The crystalline nature with spherical morphology of as-synthesized  $MnCo_2O_4$  material demonstrated here may exhibit greater surface area and may contribute to electrolyte ion exchange which is one of the prime requirements of high energy storage supercapacitor electrode material.

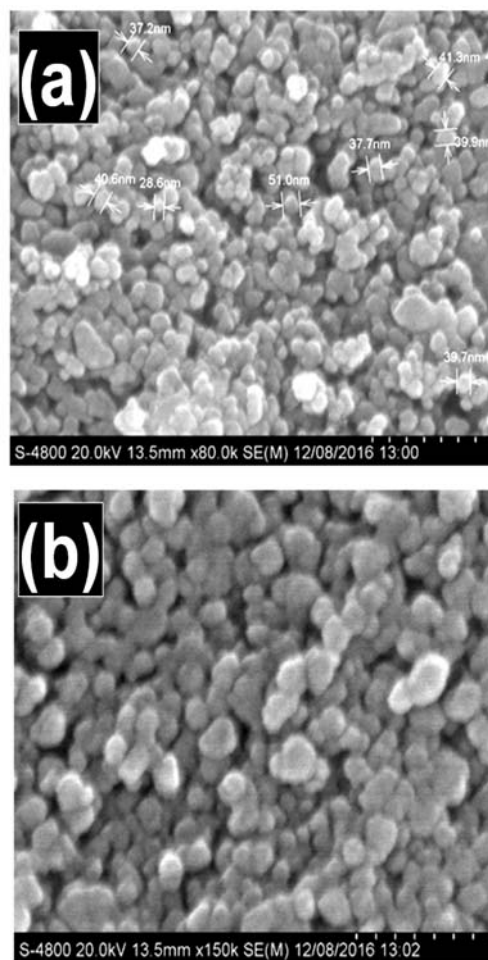


Fig. 2: FE-SEM micrograph of nanocrystalline  $MnCo_2O_4$

### C. FT-IR analysis

To analyze the bonding and chemical composition of the as synthesized nanocrystalline  $MnCo_2O_4$ , the Fourier transform infrared spectroscopy (FT-IR) analysis was carried. Fig. 3 shows the FT-IR spectrum of nanocrystalline  $MnCo_2O_4$ . The broad absorption peak appearing at  $2922.59\text{ cm}^{-1}$  and  $1609.7\text{ cm}^{-1}$  can be assigned to the O-H of adsorbed water molecule in  $MnCo_2O_4$  [xxi,xxii]. The absorption band observed at  $1348\text{ cm}^{-1}$  can be ascribed to  $NO_2$  symmetrical stretching in the citrate molecule. The absorption bands at  $750\text{--}600\text{ cm}^{-1}$  and  $600\text{--}450\text{ cm}^{-1}$  are due to Mn-O stretching and bending vibrations in the nanocrystalline  $MnCo_2O_4$  [xxiii]. The band at  $720\text{ cm}^{-1}$  is due to  $NH_2$  wagging from the citrate molecule [xxiv]. The band at  $680\text{ cm}^{-1}$  can be attributed to the metal oxide bonding [xxv].

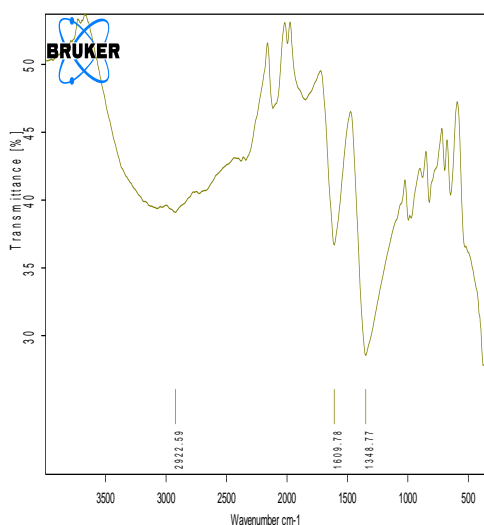


Fig. 3: FTIR spectrum of nanocrystalline  $\text{MnCo}_2\text{O}_4$

#### D. UV- visible spectroscopy analysis

To investigate the optical band gap in the nanocrystalline  $\text{MnCo}_2\text{O}_4$ , the optical study of the as-synthesized nanocrystalline  $\text{MnCo}_2\text{O}_4$  was carried out by using UV-vis spectrophotometer in the wavelength ranges 350–950 nm. The variation in absorption intensity with different wavelengths of nanocrystalline  $\text{MnCo}_2\text{O}_4$  is shown in Fig. 4 (a) and corresponding plot of  $(\alpha h\nu)^2$  versus  $(h\nu)$  shown in the Fig. 4 (b). The electronic structure and band gap strongly influences the electrochemical properties of the composite material. Fig. 4 (b) shows the strong absorption of nanocrystalline  $\text{MnCo}_2\text{O}_4$  in the 220-250 $\text{cm}^{-1}$  region. The plot  $(\alpha h\nu)^2$  versus  $(h\nu)$  (Fig. 4 (b)), which is linear at the absorption edge, further confirms that the material has a direct band gap. The extrapolations of straight line to the energy axis for zero absorption coefficient value give the band gap which was observed to be 4.91 eV. These values are comparable with the theoretical values previously reported in literature [xxvi].

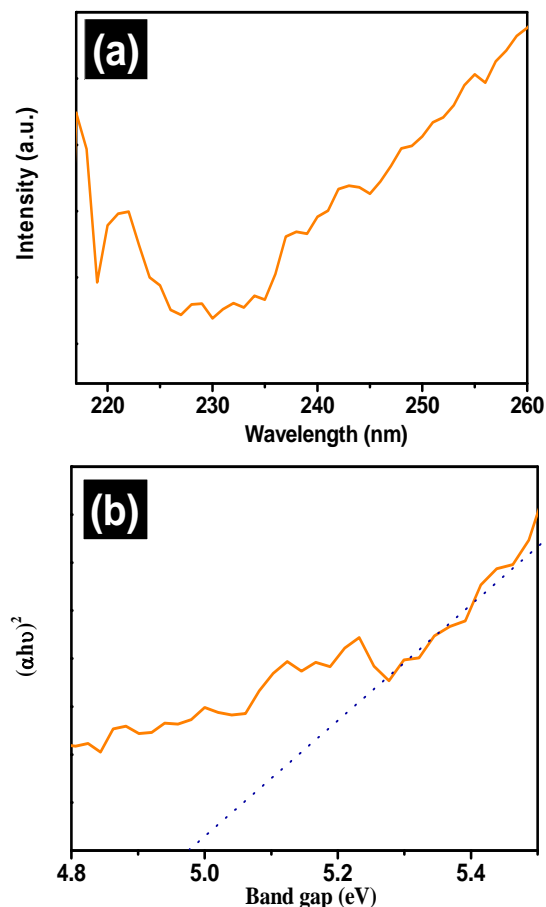


Fig. 4. (a) UV-Visible spectrum and (b) band gap of nanocrystalline  $\text{MnCo}_2\text{O}_4$

#### E. BET surface area analysis

The Brunauer-Emmett-teller (BET) surface area analysis was carried out to explore the specific surface area of nanocrystalline  $\text{MnCo}_2\text{O}_4$ . For this, the  $\text{N}_2$  adsorption-desorption isotherm has been carried out. The corresponding results are demonstrated in Fig. 5. From figure, the isotherm with a distinct hysteresis loop in the range of 0 to 1 and at relative pressure  $P/P_0$  can be clearly seen. The pore size distribution and pore volume of nanocrystalline  $\text{MnCo}_2\text{O}_4$  are estimated using the Barrett-Joyner-Halenda (BJH) method. The pore size distribution of nanocrystalline  $\text{MnCo}_2\text{O}_4$  at the amount of nitrogen absorbed at  $P/P_0 = 0.98595$  are shown in inset of Fig. 5. The BET surface area and a corresponding pore volume of the nanocrystalline  $\text{MnCo}_2\text{O}_4$  were found out to be  $10.45 \text{ m}^2\text{g}^{-1}$  and  $0.0213 \text{ cm}^3\text{g}^{-1}$  respectively.

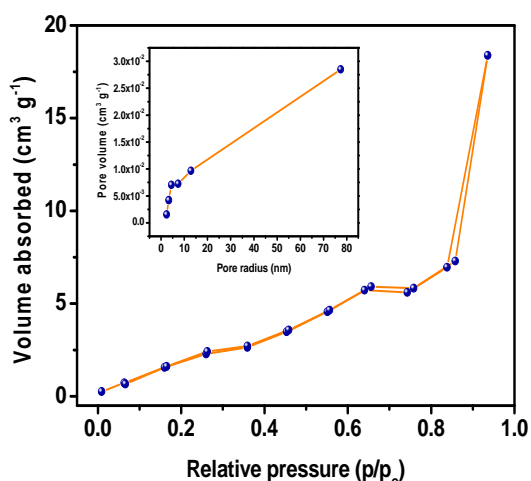


Fig. 5. N<sub>2</sub>-adsorption-desorption isotherm and the inset shows the corresponding pore size distribution of nanocrystalline MnCo<sub>2</sub>O<sub>4</sub>

#### F. Electrochemical characterization analysis

To understand the electrochemical nature of nanocrystalline MnCo<sub>2</sub>O<sub>4</sub> electrode, the cyclic voltammetry (CV), galvanostatic charge discharge (GCD) and Electrochemical impedance spectroscopy (EIS) has been carried out in 1 M Na<sub>2</sub>SO<sub>4</sub> as electrolyte. The Fig. 6 (a) shows the CV curves of nanocrystalline MnCo<sub>2</sub>O<sub>4</sub> in the different scan rates of 5 mVs<sup>-1</sup>, 10 mVs<sup>-1</sup>, 50 mVs<sup>-1</sup> and 100 mVs<sup>-1</sup> in the potential window 0 to 0.6V. The rectangular shape of CV reveals that the specific capacitance is originated from the redox reaction [xxvii]. From CV curves, the values of specific capacitance of nanocrystalline MnCo<sub>2</sub>O<sub>4</sub> samples at different scan rate are calculated using the equation (2).

$$C_s = \frac{1}{mV(V_c - V_a)} \int_{V_a}^{V_c} I(V)dV \quad (2)$$

Where  $m$  is the mass in (gcm<sup>2</sup>) deposited,  $I(v)$  is the response current in (mA) of the MgFe<sub>2</sub>O<sub>4</sub> electrode for unit area,  $V$  is the scan rate,  $(V_c - V_a)$  is the operational potential window in (V),  $V_a$  anodic current and  $V_c$  cathodic current.

Galvanostatic charge-discharge study of the electrodes of MnCo<sub>2</sub>O<sub>4</sub> electrode at different current densities 0.1 to 0.5 mAcm<sup>-2</sup> has been studied using 1M Na<sub>2</sub>SO<sub>4</sub> as electrolyte. Fig.6 (b) shows the galvanostatic charge discharge behaviour of the nanocrystalline MnCo<sub>2</sub>O<sub>4</sub> electrode. The discharge specific capacitance was calculated by galvanostatic charge discharge curves using the equation (3). Additionally, the galvanostatic charge discharge

curve is used to measure the energy density and power density of the electrode material, an equation (4) and equation (5) were used to calculate the energy density  $E$  (W h Kg<sup>-1</sup>) and power density  $P$  (W Kg<sup>-1</sup>) respectively,

$$C_s = \frac{T_d \times I_d}{m \times \Delta V} \quad (3)$$

$$E = \frac{0.5 \times C_s \times (V_{\max}^2 - V_{\min}^2)}{3.6} \quad (4)$$

$$P = \frac{E \times 3600}{T_d} \quad (5)$$

Where  $C_s$  (Fg<sup>-1</sup>) is the specific capacitance,  $I_d$  (A) is the current used for Galvanostatic discharge,  $T_d$  (s) discharging time,  $\Delta V$ (V) potential window used for galvanostatic charge discharge and  $m$ (g) is the active mass of the electrode [xxviii]. From GCD, the maximum specific capacitance, energy density and power density of MnCo<sub>2</sub>O<sub>4</sub> electrode at current density 0.1mAcm<sup>-2</sup> has obtained as 42.5 Fg<sup>-1</sup>, 2.125W h Kg<sup>-1</sup> and 137.1kW Kg<sup>-1</sup>, respectively. Adekunle *et. al.* [xxix] have reported the specific capacitance 11.76 Fg<sup>-1</sup> for the MWCNT-Co<sub>3</sub>O<sub>4</sub>/MWCNT asymmetric supercapacitor assembly in 1 M Na<sub>2</sub>SO<sub>4</sub>. In present reports, the specific capacitance for MnCo<sub>2</sub>O<sub>4</sub> electrode at current density 0.1mA cm<sup>-1</sup> was found out to be 42.5 Fg<sup>-1</sup>, which is high in comparison with the specific capacitance reported in the literature.

Further, the retention of specific capacitance of the MnCo<sub>2</sub>O<sub>4</sub> electrode was examined at the current density 0.3 mAcm<sup>-2</sup> over 1000 cycles. Fig 7 (a) shows the curve for cycle number versus percentage capacity retention for MnCo<sub>2</sub>O<sub>4</sub> electrode. From figure, it can be seen that the MnCo<sub>2</sub>O<sub>4</sub> electrode shows the 95.23% retention of specific capacitance over 1000 cycles.

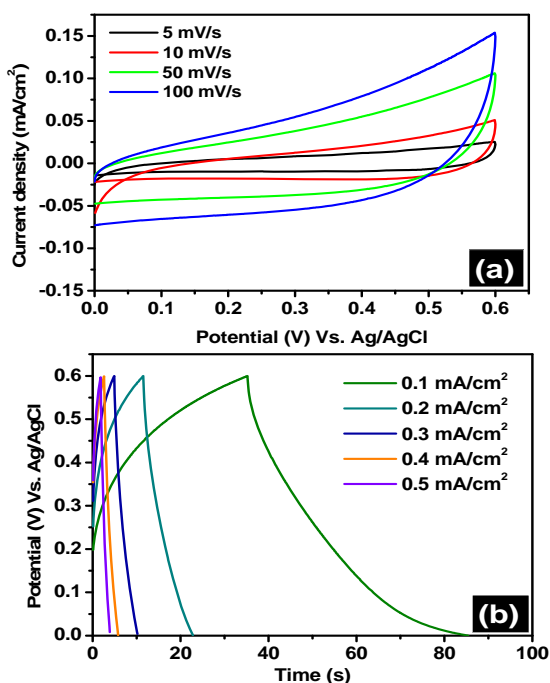


Fig. 6. (a) Cyclic voltammogram (CV), (b) Galvanostatic charge discharge (GCD) of nanocrystalline  $\text{MnCo}_2\text{O}_4$

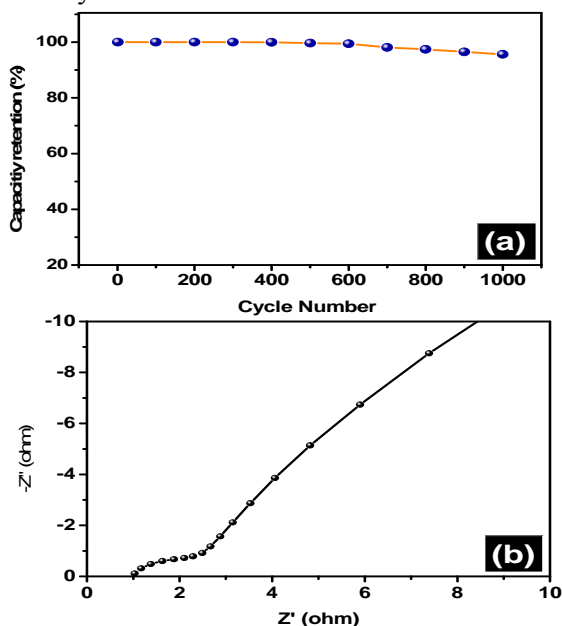


Fig. 7. (a) Capacity retention vs. cycle number at  $0.3 \text{ mAcm}^{-2}$  and (b) Nyquist plot of nanocrystalline  $\text{MnCo}_2\text{O}_4$

The electrolyte resistance ( $R_s$ ), the charge-transfer resistance ( $R_{ct}$ ), the ion transport properties within the interface between the electrode and electrolyte was investigated with the help of electrochemical impedance spectroscopy (EIS). The ESI was investigated within the frequency range 1 Hz to 1 MHz at AC amplitude of 5 mV in 1 M  $\text{Na}_2\text{SO}_4$  electrolyte.

The typical Nyquist plot for the  $\text{MnCo}_2\text{O}_4$  nanostructure is shown in Fig. 7 (b). The high-frequency intercept of the semi-circle on the real axis yields the electrolyte resistance ( $R_s$ ) or equivalent series resistance, and the diameter provides the charge-transfer resistance ( $R_{ct}$ ) over the interface between the electrode and electrolyte [xxx]. The electrolyte resistance ( $R_s$ ), the charge-transfer resistance ( $R_{ct}$ ), of the nanostructure  $\text{MnCo}_2\text{O}_4$  was found out to be  $2 \Omega\text{cm}^{-2}$  and  $1.24 \Omega\text{cm}^{-2}$  respectively. The low electrolyte resistance ( $R_s$ ) and the charge-transfer resistance ( $R_{ct}$ ) of the electrode material are mostly responsible for the result of ion exchange between electrode and electrolyte interface [xxx]. Fig. 8 (a) shows the Bode plot (Phase ( $\Omega \text{ cm}^{-2}$ ) vs. Frequency (Hz)) of as-synthesized  $\text{MnCo}_2\text{O}_4$  nanostructure.

At low frequency, the phase angle of the electrodes reached to the  $45^\circ$  implies the idea capacitive behavior of the electrode. The characteristic frequency  $f_0$  of a phase angle of  $45^\circ$  is  $\sim 100 \text{ Hz}$  for the  $\text{MnCo}_2\text{O}_4$  nanostructure. The relaxation time constant  $t_0$ , is calculated from the equation  $t_0 = 1/f_0$ , it was found out to be  $\sim 0.01$ . Thus, ESI analysis of nanostructure  $\text{MnCo}_2\text{O}_4$  is in good agreement with the results obtained from CV and GCD.

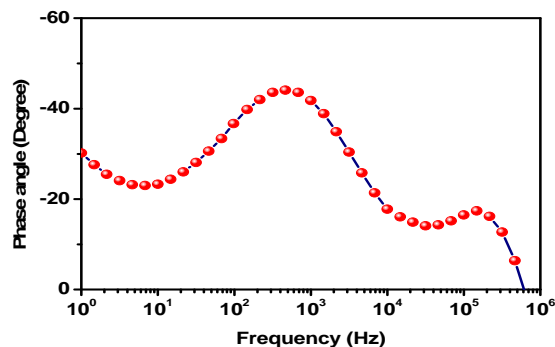


Fig. 8 (a) shows the Bode plot (Phase ( $\Omega \text{ cm}^{-2}$ ) vs. Frequency (Hz)) for nanostructure  $\text{MnCo}_2\text{O}_4$

#### IV. CONCLUSION

In conclusion, we have successfully synthesized the nanocrystalline  $\text{MnCo}_2\text{O}_4$  via cost effective sol-gel citrate method. The nanocrystalline  $\text{MnCo}_2\text{O}_4$  shows the excellent electrochemical performance in 1M  $\text{Na}_2\text{SO}_4$  electrolyte. The electrochemical impedance spectroscopy reveals that the nanocrystalline  $\text{MnCo}_2\text{O}_4$  is promising electrode material for high performance supercapacitor. Moreover, the present study demonstrates simple, cost effective sol-gel citrate method for fabrication

of uniform nanocrystalline  $\text{MnCo}_2\text{O}_4$  with very high potential as the electrode for supercapacitor.

#### V. ACKNOWLEDGMENT

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